## **Who Should Attend**

Presidents, VPs, Directors, Heads, Mangers, Engineers

- Decarbonisation
- Business Development
- Innovation
- Emission Control
- E-Mobility
- engine development
- Off-Road/Off-Highway
- Hydrogen
- Electrification
- Battery
- Sustainability
- Digitalization
- Thermal management
- Research and development
- Net zero

## **Confirmed Speakers**

Nils Holta Net Zero Advisor Ecohz

Sebastian Uggla Mobile Machinery Sector Manager Nordics

Sahar Rashid Beigi Head of Decarbonization APM Terminals

Dariusz Pioro CEO Dariusz pioro digital engineering

Yannick Dandois Lead Contract Engineer Vinçotte

Chris Perry Managing Director Timberwolf

Tomasz Turek R&d Manager BSPL 1 SPzoo

Lotfi Nazli R&D Engineer at Materials Technology for Electrification and Electronics, Scania CV AB Scania

Zeyd Okutan Product Manager Volvo Penta

Shan Tomouk Senior Research Analyst Rho Motion

Subhes Bhattacharyya Professor of Net Zero Carbon Energy Systems University of Surrey

Jyri Kyla Kaila Managing Director Epec Oy

Nir Vaks Vice President -- Electrification Carpenter Technology

Phil Roberts Technical Specialist – – Propulsion Research and Development Horiba Mira Amr Moussa Al Development Engineer AVL List GmbH

Cesare D'Ippolito Business Development Director NGV Powertrain

Mark Zwerner VP Global Strategic Partnerships Smart Buildings Division ABB

Justus Andreas Team Lead Bellona

Niall Caldwell Senior Director, R&D Danfoss

Alex Woodrow Managing Director Knibb Gormezano and Partners

Tommaso Migliuolo Business Development Manager Williams Advanced Engineering

Pietro Boggia Principal Consultant & Business Development Manager, Spain & Portugal Frost & Sullivan

Per Stjernqvist Global Director Solutions, Off Highway Equipment Irdeto

Mats Hultman Head of OEM Partnerships Neste Corporation

Dr. Wilfried G. Aulbur Senior Partner Roland Berger

Nils Holta Net Zero Advisor Ecohz

Stefan Hellfeld CEO Aradex AG

Karl Koch Vice President R&D REFUdrive GmbH

Non-Road Mobile Machinery Electrification and Hybridization Forum 18<sup>th</sup> - 19<sup>th</sup> April 2023 Berlin | Germany



## Tuesday 18th April 2023

## 08:30 Chairman's Opening Remarks and Address

## THE FUTURE OF NRMM MARKET & TRENDS

## 08:40

- 3:40 Opening Keynote
  Developments in NRMM Market and Forecasts

- An overview of supply and demand
   An overview of supply and demand
   Key factors and main drivers of NRMM electrification and hybridization
   Long-term forecasts and challenges ahead
   Benefits and challenges in the adoption of net-zero in the NRMM industry
   Dr. Wilfried G. Aulbur / Senior Partner / Roland Berger
- 09:05
- P:05 Case Study
  How to Meet Climate Targets with Renewable Fuels already today
  What are the key renewable fuel options for NRMM?
  Availability and forecast of renewable fuels and new technologies
  TCO impact and sustainability for renewable fuels
  Examples from NRMM customers switching to renewable fuels
  Mats Hultman / Head of OEM Partnerships / Neste Corporation

## 09.30

- 30 Case Study
   Electrification driving Features and performance as a Service
   Why operators and fleet owners are having interest in buying features and performance on demand and over the lifetime of the equipment
   Why Electrified equipment is more suitable for "as a service" business model

Why Electrined equipment of business models
 Show cases and examples of business models
 Per Stjernqvist / Global Director Solutions, Off Highway Equipment /

09:55 Case Study

## How can electric powertrain components from the forklift truck industry accelerate electrification of agricultural and construction

- industry accelerate electrification of agreements and interp?
  Forklift truck are the only vehicles that have been designed and built as fully electric machines for over 70 years.
  Forklift truck manufacturers like Jung Heinrich and many industry suppliers offer a large variety of proven, heavy duty, volume production electrical powertrain components available.
  Especially Wheel loaders, excavators and tele handlers are ideal fits for the electric powertrains from forklifts trucks.

10:20 Case Study

- D:20 Case Study
  Ecosystem Collaboration to Drive Off-Highway Industry Growth
  Equipment electrification, digitization and automation trends have pushed the need for strategic synergies in the off-highway industry between OEMs, suppliers, and service providers, leading to increasing Industry Convergence.
  Post pandemic rebound is expected to accelerate ecosystem collaboration. In the next 2 to 4 years, Off-Highway OEMs are expected to expand their research in alternative powertrain technologies, where electrification is a key theme. Fuel cell electric vehicle research is also expected to expand. New participants will be entering the market in the electrification, Pietro Boggia will disclose the latest Frost & Sullivan Growth Outlook for the Off-Highway Industry, with a focus on electrification trends, autonomous technologies, and industry convergence.

## convergence. Pietro Boggia / Principal Consultant & Business Development Manager, Spain & Portugal / Frost & Sullivan

## 10:45 Case Study

- 3:45 Case Study
  From motorsport to Off Highway
  Introduction to WAE
  WAE heritage and look forward to motorsport series we are involved in
  Key electrification developments derived through motorsport
  How this can accelerate development of battery solutions in off highway
  Tommaso Migliuolo / Business Development Manager / Williams

## Advanced Engineering

11:10 One-to -One Meetings & Networking Break

### 11.40 Panel Discussion

- Panel Discussion
   NRMM Regulation and Emission Standards
   Updates on latest emissions legislation for NRMM
   European emission standards for engines used in new non-road mobile machinery (NRMM)
   Exhaust aftertreatment and hybridization technologies: key to improving CO2 emissions in non-road mobile machinery (NRMM).

## ACCELERATING TO NET- ZERO EMISSIONS FUTURE

- Digital Engineering as a step on the Roadmap to Net-Zero NRMM
  The Hows and Whys of Digital Engineering
  Digital Engineering in developing net-zero Non-Road Mobile Machinery
  Roadmap to zero prototypes: Real-time Digital Twins
  Dariusz Pioro / CEO / Dariusz pioro digital engineering

## 12:30 Case Study

12:30 Case Study **Energy efficiency – a shorter route to Zero** With rising fuel cost and environmental awareness, customers demand reduced fuel consumption, while OEMs commit to stretching emissions targets. But the off-road route to Zero seems long and uncertain. The IEA estimates that 44% of the overall emissions reductions required, can be met by energy efficiency. In our industry, legacy components and architectures mean that systems often waste more energy than they deliver. By combining Danfoss's efficient Editron® electric drives and Digital Displacement® hydraulics, we can reduce emissions and lifecycle costs of todays' machines and transform the economics of low-carbon sources. The talk will share recent research results from our laboratories on key component and system development and outline a roadmap towards 50% reduction of energy consumption.

## Niall Caldwell / Senior Director, R&D / Danfoss

12:55 Lunch Time Break

## 13:55 One-to -One Meetings & Networking Break

### 14.05 Case Study

- **Enabling Zero Emission Construction Sites** 
  - Importance of construction machinery as part of cities' emission and WLCA of buildings
  - Policy frameworks to create zero emission construction sites at the city level
- Presenting Bellona's Emission free Construction Machinery database
   Justus Andreas / Team Lead / Bellona

## 14:30 Case Study

## "ABB's Mission to Zero: How we can help customers to turn their operations to carbon neutral and support building a self-sustaining energy supply as independent as possible from the main grid" I would like to talk about how the solutions from the ABB Mission to Zero initiative can

help to turn our customers operations (production site, buildings, other operations) to carbon neutral based on concrete examples and how this approach together with our Iatest energy management solutions can build a self-sustaining energy supply which is as independent as possible from the main grid. Mark Zwerner / VP Global Strategic Partnerships Smart Buildings

**Division / ABB** 

## 14.55 Case Study Benefits and challenges in the adoption of net-zero in the NRMM industry General benefits in product placement or promotion related

- to Net Zero action. The case of Oslo (where municipal authorities require zero-emission
- building construction sites).
  Pathways to Net Zero.
  Nils Holta / Net Zero Advisor / Ecohz

15:20 One-to - One Meetings & Networking Break

## 15:50 Case Study

### Net-Zero for Heavy-duty Vehicles using Low-carbon Fuels and hybridization

- and hybridization
  Low carbon fuels in NRMM: The key challenges to overcome
  What are the key low carbon fuel options for NRMM?
  What role could these options play?
  What are the key barriers holding their deployment back?
  Cesare D'Ippolito / Business Development Director / NGV Powertrain

### DIGITAL INNOVATIVE TECHNOLOGY FOR NRMM Case

## **Realizing AI Solutions in Advanced Control Systems Development**

- Realizing AI Solutions in Advanced Control Systems Development in the Automotive Sector
  Insightful analysis into the future AI-based technologies in control systems. The business potential of AI-based vs rule-based approaches complying with several control objectives simultaneously.
  The contributions of AVL in realizing reinforcement learning strategies into real vehicles including patents and publications.
  Utilizing cloud computing technologies to facilitate the transition towards intelligent vehicles ECUs.
  Applying RL methods to two industrial use cases in AVL with demonstrations:
  Plug-in Hybrid Electric Vehicles energy management strategies
  Battery Electric Vehicles thermal management systems and cabin comfort Amr Moussa / AI Development Engineer / AVL List GmbH

## 16:40 Case Study

17:05 Panel Discussion

achievable?

Panelists

## Digital Twinning – Improving machine and powertrain development and efficiency using virtual testing • With tightening emissions limits and the move to electrified propulsion systems, vehicle, machine, and powertrain development has become even

- systems, vehicle, machine, and points. more complex. Utilizing virtual engineering for powertrain development is ultimately required to mitigate the inevitable increase in development and certification timescales of new powertrains. An empirical digital twin of a contemporary NRMM powertrain was created accounting for typical and non-typical machine operation, altitude, and temperature
- created accounting for typical and non-typical machine operation, altitude, and temperature.
  Performance and emissions attributes were resolved for several machine handling cycles with suitable levels of hybridization proposed to mitigate unfavorable performance and emissions hotspots.
  By adopting this digital twinning methodology, hotspots could be determined and resolved before prototype machines/vehicles are required; ultimately shortening development timescales.
  Phil Roberts / Technical Specialist Propulsion Research and Development / Horiba Mira

Vision 2030- Accelerating Electrification to Achieve Net-Zero

How can the NRMM industry meet ever tighter carbon targets? What will be the biggest difficulties and obstacles to introduce more stringent emissions legislation for the NRMM sector? EV and EU politics: How to reach zero-emission in the NRMM Industry?

applications? What about consumers? Are the 2030/ 35 targets

Mats Hultman / Head of OEM Partnerships / Neste Corporation Dr. Wilfried G. Aulbur / Senior Partner / Roland Berger Nils Holta / Net Zero Advisor / Ecohz Niall Caldwell / Senior Director, R&D / Danfoss

17:45 Chairman's Closing Remarks and End of Day One

## Wednesday 19<sup>th</sup> April 2023

08:30 Chairman's Opening Remarks and Address

## A DEEP DIVE INTO THE FUTURE OF NRMM ELECTRIFICATION AND HYBRIDIZATION 08:40 Case Study

- 8:40 Case Study
  Electrification without Softwareization? forget it!
  Software not only inside vehicle controller but as well as real-time software inside inverters enables easy generation of added value, as different application scenarios can be addressed on the same hardware through easy extensibility.
  Electrification offers massive disruptive potential if we not only electrify the powertrain, but also think about "softwareization" of the powertrain.
  We present our VirtualSensor, our technology as a "game changer" for electrification, especially of mobile working machines and agricultural machinery: control and drive system become more convenient to use.
  We show some exemplary applications and the associated value-added functions that can be realized with our platform for "softwareization" of the inverter in the powertrain.
  Stefan Hellfeld / CEO / Aradex AG

## Stefan Hellfeld / CEO / Aradex AG

## 09:05 Case Study

- 2:05 Case Study
  Exploring the electrifying future of NRMM
  Electrification of NRMM why electrifying of NRMM is so important.
  Electrification technologies in NRMM future electrification technologies for NRMM on how these differences are compared to on-road electrification trends.
  Architectures used in NRMM potential motor, drivetrain, and energy storage architectures (including Battery vs. Hydrogen).
  Player in MRMM market review of major OEMs and Tier-1 suppliers (including process)

- Overcoming electrification challenges future of NRMM electrification (short- to long- term).
   Nir Vaks / Vice President Electrification / Carpenter Technology

## 09:30 Case Study NRMM electrification example – case PONSSE EV1, electric forest

NRMM electrification example – case PONSSE EV1, electric forest machine This case study includes simulation-based software engineering and technology development of an electric forest machine PONSSE EV1 considering sustainability in the supply chain, manufacturing and lifetime operations. Electronics, the main components and the system software play a key role in electrified power trains of heavy machinery. At least as important in modern machines are data flow, remote data analytics, optimizations and updates. An intelligent power distribution unit optimizes and updates the current flow to components that need it at the moment. It also protects the system components in high voltage environment. Integration with the main components in the system, such as hydraulics, thermal management, battery and gearbox must be seamless. As the amount of electronics and software is increasing, the benefits they offer for OEMs and end customers grow significantly as well. Jyri Kyla Kaila / Managing Director / Epec Oy

### 09:55 Case Study The role of mobile non-transport machinery electrification in off-grid

- areas towards net-zero transition This will consider the case of off-grid electricity markets in developing countries
- Potential for using non-transport machinery as a load diversification strategy Economic and environmental benefits

Subhes Bhattacharyya / Professor of Net Zero Carbon Energy Systems / University of Surrey

10.20 Case Study

Addressing Charging Strategies in NRMM
 Outlining obstacles faced in the industry and outlining the solutions we might see in: Construction, mining, and agriculture
 How the above markets are likely to develop in future.
 Shan Tomouk / Senior Research Analyst / Rho Motion

### 10.45Case Study

- Paving the way for electromobility

   • Creating a modular electromobility platform for wide NRMM applications

   • A complete system supply approach for electrification and end
- Challenges and opportunities for electrifying mobile machinery Considerations when switching from internal combustion
- o electromobility

## Zeyd Okutan / Product Manager / Volvo Penta

## 11:10 One-to -One Meetings & Networking Break

- 11:40 Panel Discussion

- 1:40 Panel Discussion
  Where are we on the Journey to Hybridization and Electrification
  Evaluate the progress that has been made and the objectives being set by OEMs as we climb up the levels of electric & hybrid.
  Find out when OEMs expect to introduce fully electric NRMM systems
  As we settle into what is the new normal, how will OEMs prepare for the most promising segment of fully electric NRMM Hear from the leading innovators as they overcome the potential obstacles in their path towards hybridization and electrification.

Nir Vaks / Vice President - Electrification / Carpenter Technology Jyri Kyla Kaila / Managing Director / Epec Oy Shan Tomouk / Senior Research Analyst / Rho Motion Zeyd Okutan / Product Manager / Volvo Penta

## **BATTERY TECHNOLOGY AND THERMAL MANAGEMENT** FOR NRMM

### 2:20 Case Stud

- Battery Recycling from the industrial perspective
   The need.
  - Recycling in industry. Disassembly issues.

Loffi Nazli / R&D Engineer at Materials Technology for Electrification and Electronics, Scania CV AB / Scania

- Case Study
- The benefits and costs of digitalization in hybrid, battery electric and FCEV thermal management for Non-Road Mobile Machinery
  Overall trends in digitalization for Mobile machinery
  How digitalization can be utilized in Thermal management applications?
  What are benefits and outcomes from digitizing Thermal management?
  What are challenges and costs related to Thermal management digitization?

- digitization?
- Tomasz Turek / R&d Manager / BSPL 1 SPzoo

## 13:10 Lunch Time Break

## 14:10 One-to -One Meetings & Networking Break

### 14.20 Case Study

- 120 Case study
  48v Mild Hybrid Woodchipper Use in the real world
  As traditional ICE duty cycle into a hybrid powertrain duty cycle.
  PEMS testing and results laboratory-based emissions data vs in use emissions data, ICE vs mild hybrid.

- In service data acquisition performance improvement through programming refinement using in service data
  Reducing the cost of ownership does the theory match with reality, powertrain uptime, service intervals and costs, fuel consumption etc.
  Chris Perry / Managing Director / Timberwolf

- 14:45 Case Study
  From the Smoking Exhaust to the Clean Socket.
  Design Steps from the Diesel-powered Mobile Machine to the all-electric Mobile Machine.
  Part 2 The triad of Battery, Motor and Inverter.
  How the path from a diesel-electric application to a full hybrid looks like
  What needs to be considered when setting up a powertrain consisting of a battery and an electric drive
  - of a bottery and an electric drive
     How to achieve a perfect triad in the interaction of the system components!
     Karl Koch / Vice President R&D / REFUdrive GmbH

# 15:10 Panel Discussion Evaluation of Battery Requirements for Hybrid and Electric NRMM Selection of battery requirements Battery power and energy for the charge sustaining HEV mode Battery consortium, vehicle analysis and battery sizing

- Integrate the battery system with other electrical components in electrified machinerv

## Panelist

Tomasz Turek / R&d Manager / BSPL 1 SPzoo Chris Perry / Managing Director / Timberwolf Lotfi Nazli / R&D Engineer at Materials Technology for Electrification and Electronics, Scania CV AB / Scania

15:50 One-to -One Meetings & Networking Break

PATHWAY TO NRMM DECARBONIZATION 16:20 Case Study The safety issues of a containerized hydrogen electrolysis solution Yannick Dandois / Lead Contract Engineer / Vinçotte

## Case Study

- Global Non-Road Powertrains Decarbonisation Opportunities Global Non-Road Powertrains – Decarbonisation Opportunities and Challenges Market Outlook Drivers for Decarbonisation and Alternative Fuels Challenges for Battery Electric Machinery Lessons from other sectors Alex Woodrow / Managing Director / Knibb Gormezano and Partners

## 17:10 Case Study

- Decarbonisation Perspectives of a terminal operator
   Product and supplier/OEM maturity and ambitions
   Operational and implementation challenges for large and fragmented fleets

Known challenges and hurdles Examples where successful electrifications made for linear motion

on non-road mobile machinery applications Sebastian Uggla / Mobile Machinery Sector Manager / Nordics

Role of other pathways e.g. hydrogen fuel cell, ammonia etc.
 Sahar Rashid Beigi / Head of Decarbonization / APM Terminals

- 17:35 Case Study Electric linear motion: it makes sense!
  - How does electric cylinders aid Net zero MM? (an overview) How to achieve lower cost of ownership

18:00 Chairman's Closing Remarks and End of Conference

Hydraulic setup vs. electric setup: speaking the same language